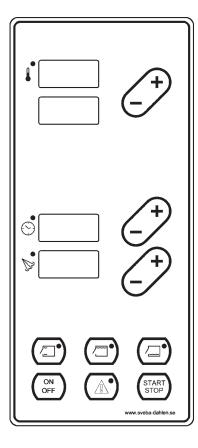


# Classic

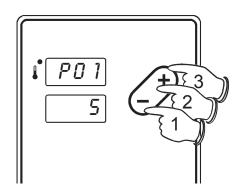
## **Service Parameters for the D-panel**







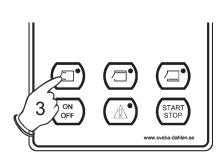
#### Parameter Level 1



#### For service menu access by sers

- 1. Hold the +/- buttons, for the temperature, pressed in for 4 seconds, the parameter number is displayed in the top display and the value in the one below.
- 2. Change the parameter with +/-.
- 3. Set the value, by holding the front heat button pressed and change with +/-.

If a button is not pressed for 10 seconds, the panel returns to the previous display.

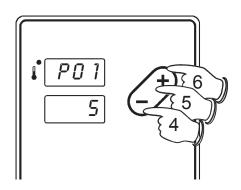


Parameter list	Area	Default	Pizza
P01: Max. Allowed Current.  Set to the same value (amps) as the fuse feeding the bakery's oven. If the oven's consumption of current exceeds this value a deck is automatically deactivated. Order of priority when disconnecting a deck.  1. Disconnects the deck whose temperature is closest to the reference value of the deck where no baking program has been started.  2. If a baking program has been started in all decks, the deck whose temperature is closest to the reference value will be disconnected. When a deck is disconnected from the load relay, its temperature symbol will flash. P28 måste aktiveras.		0	0
<b>P02: Weekly Timer</b> Activation of the panel's weekly timer. The panel shows <i>Stb</i> (stand by) instead of <i>Off</i>	0: deactivated 1: activated	0	0
P03: Energy-saving timer.  The energy-saving mode is activated by setting a value greater than zero in P03. If a baking program is not being run and a button is not used within the time set in P03, the panel automatically changes over to the temperature set in P04. If a button is pressed thereafter, the panel changes back to the previously set baking temperature.	0-999min	0	0
P04 Energy-saving temperature. See P03.	0-250C	100	100

Default



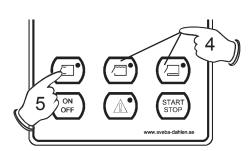
### Parameter Level 2



#### For the service technician's access to the service menu

- 1. Hold the  $\pm$ -buttons for the temperature, top heat and bottom heat pressed in for 4 seconds, the parameter number is displayed in the top display and the value in the one below.
- 2. Change the parameter with +/-.
- 3. Set the value, by holding the front heat button pressed and change with +/-.

If a button is not pressed for 10 seconds, the panel returns to the previous display.



Parameter list	Area	Default	Default Pizza
P11: Cycle time for top and bottom heat Total time for on and off of temperature outlet. For example, if P1 is set at 10s and top heat is set at 60%, this means that the top heat is on 6s, off 4s, on 6s and so on.	10-999s t	10s	10s
P12: Steam generator Determines whether the oven is equipped with steam generator and whether it is built into the oven or is external	0: built-in 1: external. 2: no.	0	-
P13: Celsius/Fahrenheit Installing Celsius/Fahrenheit, together with setting network frequency 50/60Hz. Affects display of temperature.	0: Fahrenheit 50Hz 1: Celsius 50Hz 2: Fahrenheit 60Hz 3: Celsius 60Hz	1	1
P14: Max set. temperature Limit for maximum adjustable temperature	0-999C/F	330C	350C
P15: Hysteresis (asym.) Temperature difference between on and off of heat outlets. The temperature is permitted to fall this value before the temperature outlets activated again.	0,1-10K	0,5K	0,5K



P16: Reading from Sensor Top Heat. Weighting for the percentage of the reading that is to be taken from the top sensor in relation to the bottom.	0-100%	85%	85%
P17: Reading from Sensor Bottom Heat. Weighting for the percentage of the reading that is to be taken from the bottom sensor in relation to the top. P17 is a result of P16 and cannot be changed.	0-100%	15%	15%
P18: Difference between the Current and Set temperature for switching off the Turbo-Function. Turbo-function means that the temperature outlet is 100% irrespective of the setting 0-99K on the panel. If the difference between the set temperature and the real temperature exceeds the value in P18, the turbo-function is automatically connected. The turbo-function is disconnected automatically when the difference is less that the value in P18. The turbo-function is never coupled in when a baking program is running	0: Ingen tubofunktion 0-99K	20K	20K
P19: Current Temperature Correction.  If the current value on the temperature display does not agree with the temperature measured in the oven space, the display's values can be corrected.  E.g. if the display shows 250C and the measured temperature is 240C, then P19 has to be set to -10K.  This means the temperature increases 10C, from 240C to 250C.	-10 - 10K	0K	0K
P20: Operating Time Counter Resetable.  Operating time counter in hours, this can be zeroed.  To reset, press front heat and minus next to the temperature display.		0	0
<b>P21: Operating Time Counter Total.</b> The total operating time counter in hours cannot be reset to zero.		0	0
P22: Service Timer (100hr).  Time between service intervals.  When it is time for service "SEr" is displayed.  To reset, press front heat and minus next to the temperature display.	0: deactivated 1-655h	0	0
P23: Max steam time Limit for the steam time that can be set when a steam generator is not used.	0-999	60	-
<b>P24.</b> Current value for top heat Current, which top heat consumes when its outlet is on, is used for calculation of actual current consumption of the entire oven.	0-99A	0	0
P25. Current value for bottom heat Current, which bottom heat consumes when its outlet is on, is used for calculation of actual current consumption of the entire oven.	0-99A	0	0



<b>P26:</b> Current values for top and bottom front heat.  The current drawn by the front heat when its outlet is on. It is used for calculation the present current consumption for the whole oven.	0-99A	0	0
<b>P27:</b> Current value steam generator Current, which the steam generator consumes when its outlet is on, Is used for calculation of actual current consumption of the entire oven.	0-99A	0	-
P28: Activate "AC guard" Activation of AC guard which calculates actual current consumption of the entire oven.	0: deactivated 1: activated	0	0
P29: OnOff regulation of the heat / P-pulse regulation of the heat. Select type of heat regulation. OnOff means that the heat outlet is constant until the set value is reached P-pulse (Proportional Pulsing) means that the heat outlet pulses, the pulses become shorter the closer the real value approaches the set value.	0: On/Off 1: P-Puls I.	1	1
P30: Pulse area. Gives the area where the heat outlet is to start pulsing, when P-Pulse reglation is selected.	0,0 - 99,9C u-	10C	10C
P31: Not used. Free parameter.			
P32: Not used. Free parameter.			
P33: Not used. Free parameter.			
L0: Network Address Node Panel addressing.	0-255 0= no communication	0	0
L1: Number of Slave Panels The bottom deck's panel is always the master. The number of slaves is set here.	0= slave panel	0	0
L2: Address for First Slave Panel From the master panel the address for the first slave is set.	1-255	1	1
L5: Function at Network Fail When a fail occurs in the oven's network L5 determines if the temperatu is to be switched off or to continue as usual. When a network fail occurs the current control does not work.	0: Stop heating re1: Continue	1	1